

# *Harden*

**Coach and Motor  
Company**

## **RAM XKSS - Fast Build Kit**

Developed from experiences gained after procuring 300+ similar units over two decades, From our supplier, Harden Coach and Motor Company can offer our clients fast build kits to reduce builder assembly time by roughly 25%. The parts supplied and fitted are specifically designed for the RAM car and would need to be acquired during this part of the build process. All that is needed is to install engine, gearbox and electrical components and the mechanical build-up of the project is complete.

### **Supplied & Fitted**

Tubular steel spaced frame chassis in silver powder coat  
Differential Support deck in silver powder coat  
Boot support deck in silver powder coat  
GRP body mounted to chassis  
Firewall clad in 18g aluminum  
Doors hinged and locks fitted  
Headlamp covers fitted  
Bonnet hinged and locks fitted  
Bonnet louvers fitted  
Boot lid fitted  
Reconditioned differential unit 3.31 ratio  
Reconditioned rear hubs  
New front and rear brake discs  
Recondition exchange front (3 pot) and rear (2 pot) calipers  
Reconditioned handbrake calipers –new pads  
Brake hydraulics fitted and bled  
Handbrake fitted and adjusted  
Engineered drive shafts and universal joints  
Engineered torque arms  
New front and rear splined hubs, bearings , seals and spinners  
Reconditioned front uprights  
Reconditioned upper and lower wishbones with new bushings  
New top and bottom ball joints (front)  
New coil over shock units (front and rear)  
Reconditioned steering rack fitted with new track rod ends and steering arms  
Steering column, universal joints and connecting shaft fitted  
Gearbox tunnel supplied  
Fabricated pedals for accelerator, brake and clutch fitted  
Fuel line fitted  
Period radiator and aluminum header tank provided

**Investment.....\$48,000.92**

# Completion Parts Price List

## Brightwork:

Five piece bumper set including fittings .....	\$1,510.65
Boot Rack.....	315.37

## Electrical:

Battery box.....	\$107.59
Wiring loom .....	597.75
Electric fan.....	161.95
Horn (standard pair).....	49.40
Speedometer/tachometer - refaced/rebuilt exchange.....	543.40
Speedo cable .....	58.29
Complete halogen light set, including rear light plinths and number plate light holder.....	1,293.29
Battery leads (pos/neg) .....	50.00

## Interior trim/weather gear:

Interior leather trim .....	\$2,140.99
Carpet set .....	749.89
Weather gear including side screens .....	2,162.73
Seat belts (racing) .....	184.75 ea.
Rear view mirror.....	40.00
Wood rim steering wheel.....	206.49 – 706.06

## Carburetors/Exhausts:

Triple 45 DCOE Webers on manifold with correct jetting .....	\$3,130.00
Aluminum fuel tank .....	641.21
Filler cap and neck.....	402.12
Fitting kit.....	76.07
Fabricated s/steel exhaust system complete, side exit .....	2,140.99

## Wheels and tires:

Four 15” replica Dunlop aluminum bolt-on wheels w/ dummy spinners.....	\$2,163.72
Four 16” replica Dunlop aluminum bolt-on wheels w/ dummy spinners.....	3,843.32
Four 16” replica peg drive wheels with spinners.....	POA

## Fast build kit options:

Limited slip differential option 3.07 ratio.....	\$691.60
Front vented discs with 4 pot calipers.....	296.40
Fuel tank supplied and fitted.....	1,284.40
Seat belt towers fitted.....	175.86
Fuel pump and carburetor filter supplied and fitted.....	326.04
Aluminum panel dash (flat black) complete with refurbished gauges.....	938.60

## Engine:

HT strap .....	\$45.00
Champion plug caps.....	90.00
Catch tank for cam breathers .....	128.00
Braided fuel lines .....	136.00
Road/race camshafts .....	500.00
Oil cooler including braided pipes .....	650.00
Lynx manifold.....	1,900.00
Triple SU's with manifold .....	2,590.00

## Full 280bhp XK 4.2 Liter Engine:

Lightened and balanced with 45 DCOE Webers – Lynx manifold – vented smooth cam covers – oil cooler conversion to pump, plus period parts like original 1957 engine.....	\$11,000.00
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## High Capacity Fuel System:

Cleanable filter – Blue Top facet pump – 3/8 pipe – Filter King regulator w/gauge.....	\$700.00
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## Exhaust:

Stainless steel down pipes.....	375.44
Stainless steel manifolds.....	948.48

## Body:

Period wing mirror.....	\$68.00
Refurbished MKVII rearview mirror.....	130.00
Remote dip switch.....	\$40.00
Adjustable seats .....	300.00
Billet steering boss with Jag badge.....	300.00

## Chassis:

Left hand drive conversion .....	\$1,400.00
with extended footwell	

## Electrical:

Fuel cut-off switch .....	\$46.00
Engine bay light .....	64.00
Battery cut-off switch .....	66.00
Battery plate and upstand.....	68.00
Headlight mounted indicators (2) .....	126.00
Cockpit map lights .....	150.00
Replica horn .....	190.00
Dummy electrics pack.....	235.00

## Cooling:

Radiator stays.....	\$110.00
Aluminum large core radiator .....	POA

All prices subject to change without notice